



18993

Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	455	8745A 5	CRANKSHAFT ASSEMBLY (INCL	1	
2	30	67923	BEARING, Ball, CRANKSHAFT (1	
3	53	67446	RING, BALL BEARING	1	
4	43	99727A 1	DRIVE GEAR	1	
5		54196A 6	CARRIER ASSEMBLY, SEAL	1	
6		65800	PACKING, CARRIER	1	1
7	39	67377	RING, SEALING - CRANKSHAFT (AR	
7	39	78633	RING, SEALING - CRANKSHAFT (AR	
8	31	93495	ROLLER BEARING, CRANKSHAF	2	
9	53	67444	RETAINING RING, BEARING	2	
10	765	7441A 3	PISTON (STARBOARD) - STAND	3	
10	765	7443A 2	PISTON (STARBOARD) - .015 OVE	AR	
10	765	7445A 2	PISTON (STARBOARD) - .030 OVE	AR	
10	765	7442A 3	PISTON (PORT) - STANDARD	3	
10	765	7444A 2	PISTON (PORT) - .015 OVERSIZE	AR	
10	765	7446A 2	PISTON (PORT) - .030 OVERSIZE	AR	
11	39	93481A12	PISTON RING (STANDARD)	1	
11	39	78918A 4	PISTON RING (.015 Oversize)	1	
11	39	85636A 4	PISTON RING (.030 OVERSIZE)	1	
12	40	52035	RING, Lock, PISTON	12	
13	636	8119A 5	CONNECTING ROD ASSEMBLY	6	
14	10	93886	SCREW, (.3125-28 X .875), CON	12	
15	12	47247	WASHER, NEEDLE LOCATING	12	
16	31	67526A 1	ROLLER BEARING ASSEMBLY	6	
17	29	67483	NEEDLE BEARING, PISTON EN	174	
-	27	90484A88	GASKET SET	1	